[Your Name]
[Your Address]
[City, State, Zip Code]
[Email Address]
[Phone Number]
[Date]

[Recipient Name]
[Company Name]
[Company Address]
[City, State, Zip Code]

Dear [Recipient Name],

I am writing to formally complain about a defective piece of machinery that we purchased from your company on [purchase date]. The machinery, [model/serial number], has been experiencing [describe the issue] since [date of issue].

Sincerely, [Your Name]